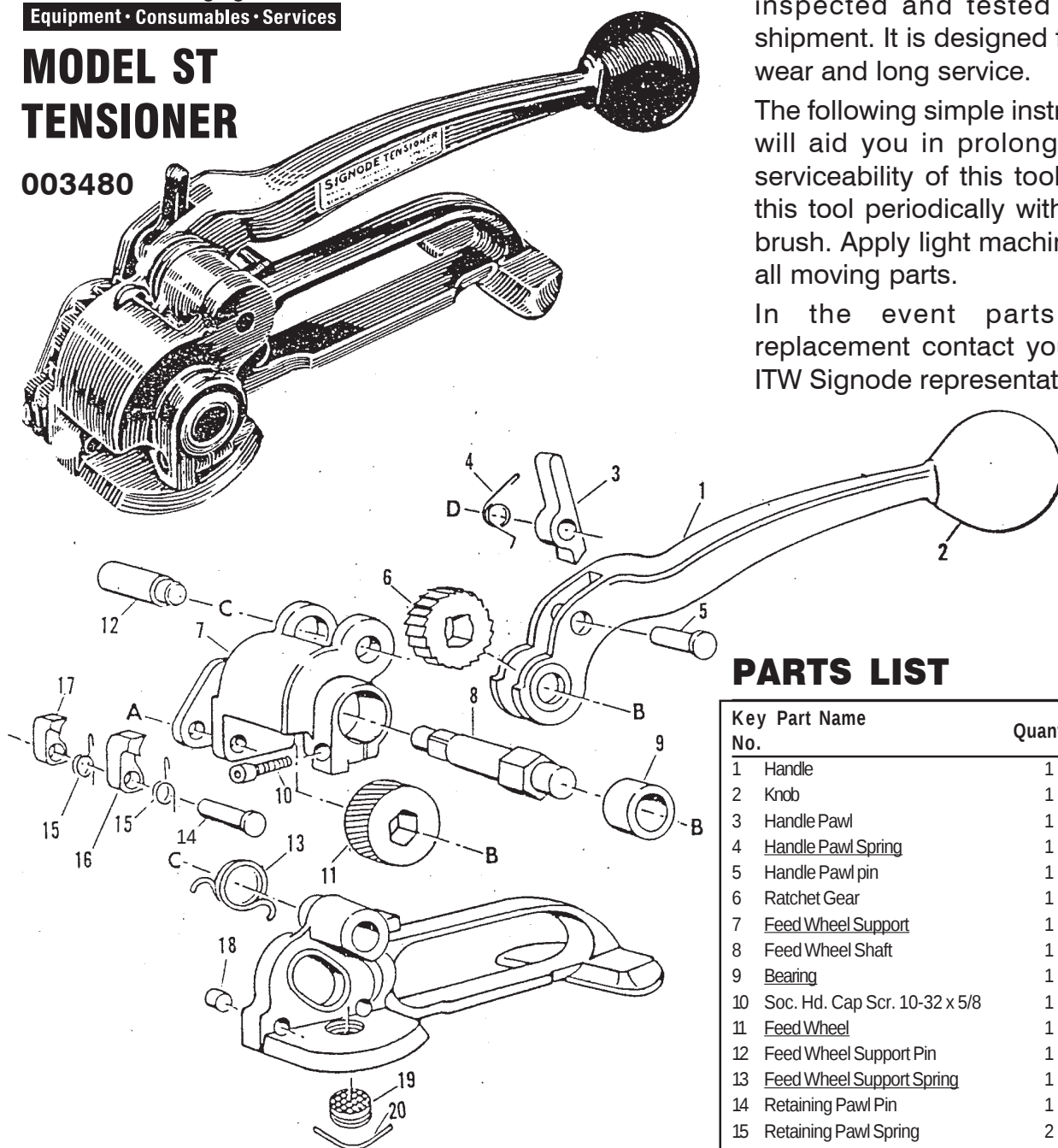


MODEL ST TENSIONER

003480

TOOL MAINTENANCE

This tool has been thoroughly inspected and tested before shipment. It is designed for hard wear and long service.

The following simple instructions will aid you in prolonging the serviceability of this tool; Clean this tool periodically with a wire brush. Apply light machine oil to all moving parts.

In the event parts need replacement contact your local ITW Signode representative.

PARTS LIST

Key Part No.	Part Name	Quantity	Part No.
1	Handle	1	003493
2	Knob	1	008648
3	Handle Pawl	1	003492
4	Handle Pawl Pin	1	003489
5	Handle Pawl Spring	1	003494
6	Ratchet Gear	1	003488
7	Feed Wheel Support	1	003490
8	Feed Wheel Shaft	1	003487
9	Bearing	1	003478
10	Soc. Hd. Cap Scr. 10-32 x 5/8	1	004502
11	Feed Wheel	1	003482
12	Feed Wheel Support Pin	1	003491
13	Feed Wheel Support Spring	1	003479
14	Retaining Pawl Pin	1	003486
15	Retaining Pawl Spring	2	003483
16	Long Retaining Pawl	1	003484
17	Short Retaining Pawl	1	003485
18	Strap Guide Pin	2	001656
19	Clutch Plug	1	273748
20	Lock Wire	1	001644

When ordering parts please show tool model, part number and name.
Wearing parts are usually limited to those underlined.

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